



mm		1.0D		1.5D		2.0D		2.5D		3.0D	
mm	#	mm	#	mm	#	mm	#	mm	#	mm	#
METRIC COARSE											
2.00	0.40	2.00	3520-2.00X1.0D	3.00	3520-2.00X1.5D	4.00	3520-2.00X2.0D	5.00	3520-2.00X2.5D	6.00	3520-2.00X3.0D
2.20	0.45	2.20	3520-2.20X1.0D	3.30	3520-2.20X1.5D	4.40	3520-2.20X2.0D	5.50	3520-2.20X2.5D	6.60	3520-2.20X3.0D
2.50	0.45	2.50	3520-2.50X1.0D	3.75	3520-2.50X1.5D	5.00	3520-2.50X2.0D	6.25	3520-2.50X2.5D	7.50	3520-2.50X3.0D
3.00	0.50	3.00	3520-3.00X1.0D	4.50	3520-3.00X1.5D	6.00	3520-3.00X2.0D	7.50	3520-3.00X2.5D	9.00	3520-3.00X3.0D
3.50	0.60	3.50	3520-3.50X1.0D	5.25	3520-3.50X1.5D	7.00	3520-3.50X2.0D	8.75	3520-3.50X2.5D	10.50	3520-3.50X3.0D
4.00	0.70	4.00	3520-4.00X1.0D	6.00	3520-4.00X1.5D	8.00	3520-4.00X2.0D	10.00	3520-4.00X2.5D	12.00	3520-4.00X3.0D
5.00	0.80	5.00	3520-5.00X1.0D	7.50	3520-5.00X1.5D	10.00	3520-5.00X2.0D	12.50	3520-5.00X2.5D	15.00	3520-5.00X3.0D
6.00	1.00	6.00	3520-6.00X1.0D	9.00	3520-6.00X1.5D	12.00	3520-6.00X2.0D	15.00	3520-6.00X2.5D	18.00	3520-6.00X3.0D
7.00	1.00	7.00	3520-7.00X1.0D	10.50	3520-7.00X1.5D	14.00	3520-7.00X2.0D	17.50	3520-7.00X2.5D	21.00	3520-7.00X3.0D
8.00	1.25	8.00	3520-8.00X1.0D	12.00	3520-8.00X1.5D	16.00	3520-8.00X2.0D	20.00	3520-8.00X2.5D	24.00	3520-8.00X3.0D
9.00	1.25	9.00	3520-9.00X1.0D	13.50	3520-9.00X1.5D	18.00	3520-9.00X2.0D	22.50	3520-9.00X2.5D	27.00	3520-9.00X3.0D
10.00	1.50	10.00	3520-10.00X1.0D	15.00	3520-10.00X1.5D	20.00	3520-10.00X2.0D	25.00	3520-10.00X2.5D	30.00	3520-10.00X3.0D
11.00	1.50	11.00	3520-11.00X1.0D	16.50	3520-11.00X1.5D	22.00	3520-11.00X2.0D	27.50	3520-11.00X2.5D	33.00	3520-11.00X3.0D
12.00	1.75	12.00	3520-12.00X1.0D	18.00	3520-12.00X1.5D	24.00	3520-12.00X2.0D	30.00	3520-12.00X2.5D	36.00	3520-12.00X3.0D
13.00	1.75	13.00	3520-13.00X1.0D	19.50	3520-13.00X1.5D	26.00	3520-13.00X2.0D	32.50	3520-13.00X2.5D	39.00	3520-13.00X3.0D
14.00	2.00	14.00	3520-14.00X1.0D	21.00	3520-14.00X1.5D	28.00	3520-14.00X2.0D	35.00	3520-14.00X2.5D	42.00	3520-14.00X3.0D
15.00	2.00	15.00	3520-15.00X1.0D	22.50	3520-15.00X1.5D	30.00	3520-15.00X2.0D	37.50	3520-15.00X2.5D	45.00	3520-15.00X3.0D
16.00	2.00	16.00	3520-16.00X1.0D	24.00	3520-16.00X1.5D	32.00	3520-16.00X2.0D	40.00	3520-16.00X2.5D	48.00	3520-16.00X3.0D
18.00	2.50	18.00	3520-18.00X1.0D	27.00	3520-18.00X1.5D	36.00	3520-18.00X2.0D	45.00	3520-18.00X2.5D	54.00	3520-18.00X3.0D
20.00	2.50	20.00	3520-20.00X1.0D	30.00	3520-20.00X1.5D	40.00	3520-20.00X2.0D	50.00	3520-20.00X2.5D	60.00	3520-20.00X3.0D
22.00	2.50	22.00	3520-22.00X1.0D	33.00	3520-22.00X1.5D	44.00	3520-22.00X2.0D	55.00	3520-22.00X2.5D	66.00	3520-22.00X3.0D
24.00	3.00	24.00	3520-24.00X1.0D	36.00	3520-24.00X1.5D	48.00	3520-24.00X2.0D	60.00	3520-24.00X2.5D	72.00	3520-24.00X3.0D
27.00	3.00	27.00	3520-27.00X1.0D	40.50	3520-27.00X1.5D	54.00	3520-27.00X2.0D	67.50	3520-27.00X2.5D	81.00	3520-27.00X3.0D
30.00	3.50	30.00	3520-30.00X1.0D	45.00	3520-30.00X1.5D	60.00	3520-30.00X2.0D	75.00	3520-30.00X2.5D	90.00	3520-30.00X3.0D
33.00	3.50	33.00	3520-33.00X1.0D	49.50	3520-33.00X1.5D	66.00	3520-33.00X2.0D	82.50	3520-33.00X2.5D	99.00	3520-33.00X3.0D
36.00	4.00	36.00	3520-36.00X1.0D	54.00	3520-36.00X1.5D	72.00	3520-36.00X2.0D	90.00	3520-36.00X2.5D	108.00	3520-36.00X3.0D